

INSTRUCTIONS AND OPERATING INSTRUCTIONS MODEL TDP - PLASTIC DRUM PUMP

WARNING CAUTIONS

1. Always carefully read, thoroughly understand and follow the pump operating instructions.
2. Prior to use, inspect your pump thoroughly verifying its proper assembly.
3. Prior to use, always carefully and thoroughly read and understand the OSHA information contained in the Safety Data Sheet supplied for the chemical which is to be pumped.
4. Wear protective clothing (goggles, face masks, long pants, long sleeves, gloves, aprons, etc.) as set forth in the OSHA Safety Data Sheet when pumping any chemical which is hazardous, corrosive or injurious.
5. Wear respiratory protection.
6. For your personal safety, never pump **FLAMMABLE** or **EXPLOSIVE** chemicals.
7. Never pump hot solutions.
8. If a poisonous or corrosive (either acid or caustic) solution is pumped, special care should be taken that no Trace of the solution is left in the pump after use. Rinse after use thoroughly and completely.

These cautions are supplied for your personal safety.

Be thoroughly familiar with OSHA regulations and OSHA safety precautions.

Your Model TDP pump kit contains the following parts:

1. Pump body
2. Spigot
3. Restrictor clip
4. Pail adaptor
5. Solid intake tube
6. Telescoping intake tube

Assembly Instructions:

Attach spigot(2) to Pump Body (1), be sure that spigot is fully seated onto pump body (1).

For drums with inside depth of 25" or more, thread solid intake tube (5) onto bottom of pump body and then thread telescoping tube (6) into the end of the solid tube. Threads should be hand tightened only, do not over tighten as this will strip the threads.

For containers with inside height shorter than 25", attach only the telescopic intake tube (6) to the pump body.

For pails equipped with Rieke S[®] flex spouts that have the raised metal ring on their perimeter:

1. Thread the pail adaptor (4) onto the base of the pump body.
2. Open the flex spout and remove the center seal.
3. Push the spout down until it is recessed into the pail.
4. Slide the pail adaptor (4) onto the metal ring by tilting the pump at a slight angle while pressing the adaptor firmly over the metal ring.

5. To remove pump from pail, hold the pail firmly in place, grasp the center of the pump body (1) and pull firmly to the side.

To restrict output, snap restrictor clip (3) onto pump shaft below pump handle. The short side restricts output to 6 oz. per stroke, the longer side restricts output to 4 oz.

